

In a further embodiment a second closure element may be put in place to have glue contact along with the side element and the first closure element. The second closure element will be an outside closure element when the interior corner is on the outside of the box and it will be an inside closure element when the interior corner is on the inside of the box

## BRIEF DESCRIPTION OF DRAWINGS

Fig. 1 shows the prior art.

Fig. 2 shows the step of injecting glue.

10 Fig. 3a shows a pattern of injected glue in a heart box construction.

Fig. 3b shows an alternative pattern of glue injection in a heart box construction.

Fig. 4 shows the step of placing the outside closure member.

Fig 5 shows an alternative form.

Figs 6a and 6b are schematic representations of glue injector angles.

15 Fig 7 shows an embodiment of the invention using spaced-apart glue fillets.

Fig 8a shows an embodiment of the invention in which the interior corner is on the outside of the box.

Fig 8b shows an embodiment of the invention in which the interior corner is on the inside of the box.

20 Fig 9a shows an embodiment of the invention in which the interior corner is on the outside of the box and a second closure element is put in place to define an outside second closure element.

Fig 9b shows an embodiment of the invention in which the interior corner is on the inside of the box and a second closure element is put in place to define an inside  
25 second closure element.

Fig 10 shows an embodiment of the invention in which a closure element has tabs that extend to a side element, leaving spaces, and with glue bullets on the tabs, and spacing between the tabs.